Dart Aerospace Ltd. Monday, 8/21/2006 2:16:23 PM Date: Kim Johnston User: **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : DOUBLER Job Number : 28280 : 10227 **Estimate Number** : NIA-P.O. Number **Part Number** : D2151 S.O. No. : NA : 8/21/2006 **Drawing Number** : D2151 REV. A This issue Prsht Rev. : N/A **Project Number** NA : MACHINED PARTS First Issue Type **Drawing Revision** : 26800 Previous Run Material **Due Date** : 8/28/2006 Qtv: Written By Checked & Approved By Comment : Est C 00.10.2 Re-format (mpp 2101) EC Est Rev:D 06-04-28 Manufactured on Water Jet JLM **Additional Product** Job Number: Seq. #: **Machine Or Operation: Description:** M2024T3S040 1.0 2024-T3 .040 sheet Comment: Qty.: 0.0368 sf(s)/Unit Total: 3.6750 sf(s) Material: 2024-T3 (QQ-A-250/4) 0.040" thick Batch: *M19295* (M2024T3S.040) WATER JET FLOW WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2151 1 66 08.31 Dwg Rev: A Prog Rev: A 2-Deburr if necessary • QC2 3.0 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE SEÇOND CHECK 4.0 Comment: SECOND CHECK

Comment: SMALL & MEDIUM FAB RESOURCE 1
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| NCR: | | W | ORK OR | DER NON-CONFORMANC | E (NCR) | | | |
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| | | Description of NC Corrective Action Section B | | | Verification | Approval | Approval | |
| DATE | STEP | Section A | | | Sign & Date | Section C | Design Mgr | QC Inspector |
| 26 B.31 | 3 | Din, 0.231 on Dug is 0.250", Waterjet program will be updated to match Dug | Cour | Acceptable. DXF to be pelsosted. | M 06 08 3/ | 20.13 | Posen | 10.13 |
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| Part No: | PAR #: | Fault Category: | NCR: | Yes (No) DQA: | Date: |
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| NOTE: Date & initial all entries | | | | QA: N/C Closed: | Date: |

Monday, 8/21/2006 2:16:23 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: DOUBLER Customer: CU-DAR001 Dart Helicopters Services Job Number: 28280 Part Number: D2151 Job Number: Seq. #: **Description: Machine Or Operation:** HAND FINISHING RESOURCE #1 HAND FINISHING1 6.0 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 POWDER COATING POWDER COATING 7.0 M101575 Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3 8.0 QC3 Comment: INSPECT POWDER COAT PACKAGING 1 9.0 Comment: PACKAGING RESOURCE #1 Identify and Stock sto26 Location: 10.0 DC Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion CZ06/10/27

| W/O: | | | WC | ORK ORDER CHANGE | S | | | | |
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| DATE STEP | | PROCEDURE CHANGE | | | Ву | Date | Qty | Approval Mfg / Design Mgr | Approval QC inspector |
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| DATE | STED | Description of NC | | Corrective Action Section | | Verifi | cation | Approval | Approval |
| DAIL | STEP | Section A | Initial Design Mgr | Action Description Design Mgr | Sign & Date | Sect | ion C | Design Mgr | Approval QC Inspector |
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| DART AEROSPACE LTD | Work Order: | 28280 |
|------------------------------|--------------|-------------|
| Description: Packer | Part Number: | D2151 |
| Inspection Dwg: D2151 Rev: A | | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

| X | First Article | Prototyp | е |
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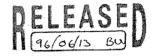
| Drawing | Tolerance | Actual | Accept | Reject | Method of | Comments |
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| Dimension | | Dimension | | _ | Inspection | |
| Ø0.098 | +0.005/-0.000 | 0.103 | V | | VerN | |
| Ø0.171 | +0.005/-0.000 | 0.174 | 1 | - | VerN | |
| 0.231 | +/-0.010 | 6.251 | | | | |
| 1.217 | +/-0.010 | 1.2/1 | V | | VerN | |
| 2.194 | +/-0.010 | 2.196 | | | VEIN | |
| 2.300 | +/-0.010 | 2.304 | V | | VEVN | |
| 1.560 | +/-0.010 | 1.558 | / | | verN | |
| 0.250 | +/-0.010 | 0.248 | V | | verN | |
| 1.328 | +/-0.010 | | | | | |
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| 0.740 | +/-0.010 | 0.739 | V | | VerN | |
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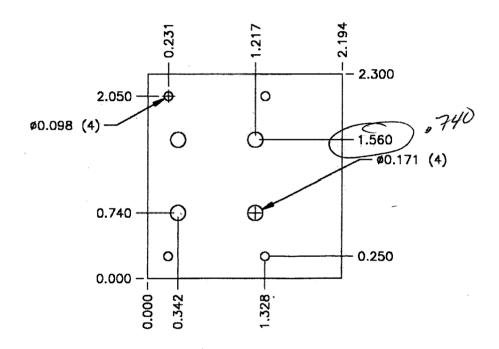
| Measured by: | W - M | Audited by: | Prototype Approval: | N/A |
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| Date: | 06 08 31 | Date! 06-10-16 | Date: | N/A |

| Rev | Date | Change | Revised by∧ | Approve/d |
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| Α | 04.08.12 | New Issue | KJ/JLM OX | 411 |
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| DESIGN B WILLIAMS | DRAWN BY K HAND | DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT, | T 1, T |
|-------------------|--------------------|--|--------------|
| CHECKED | APPROVED | DRAWING NO. | REV. A |
| Bu | By) | D2151 | SHEET 1 OF 1 |
| DATE | h-// | TIME . | SCALE |
| 95:05:01 | Fudge. | PACKER | 1:1 |





SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

MATERIAL: 2024-T3, 0.040 THICK FINISH: WHITE POWDER COAT HI-GLOSS

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